

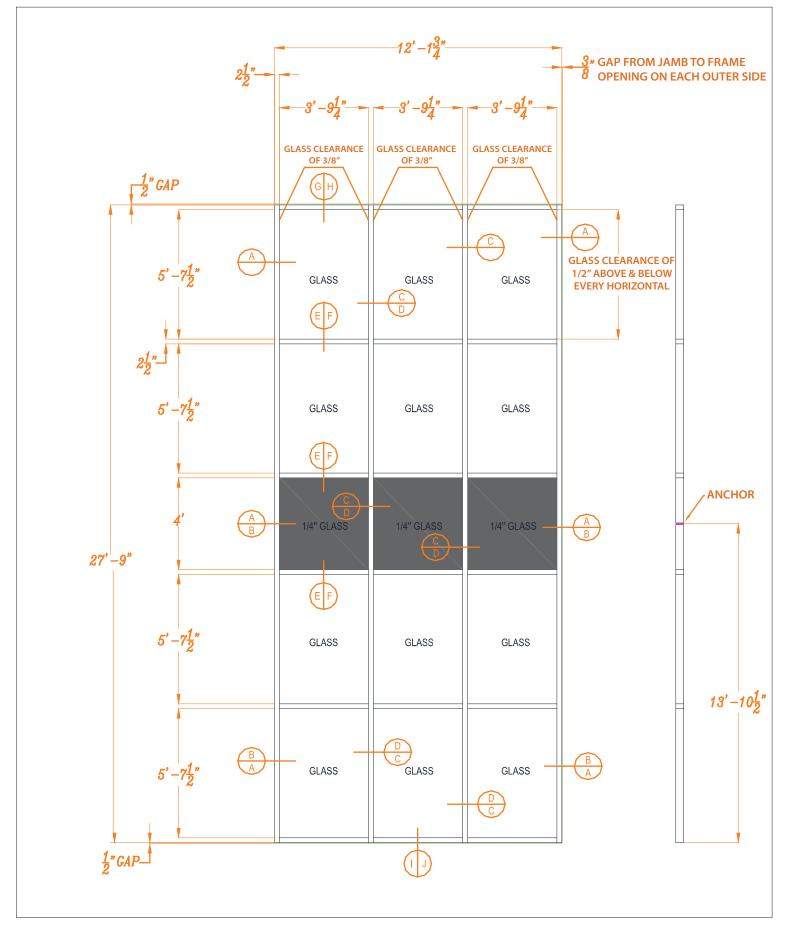


# **7000 SERIES CURTAIN WALL**



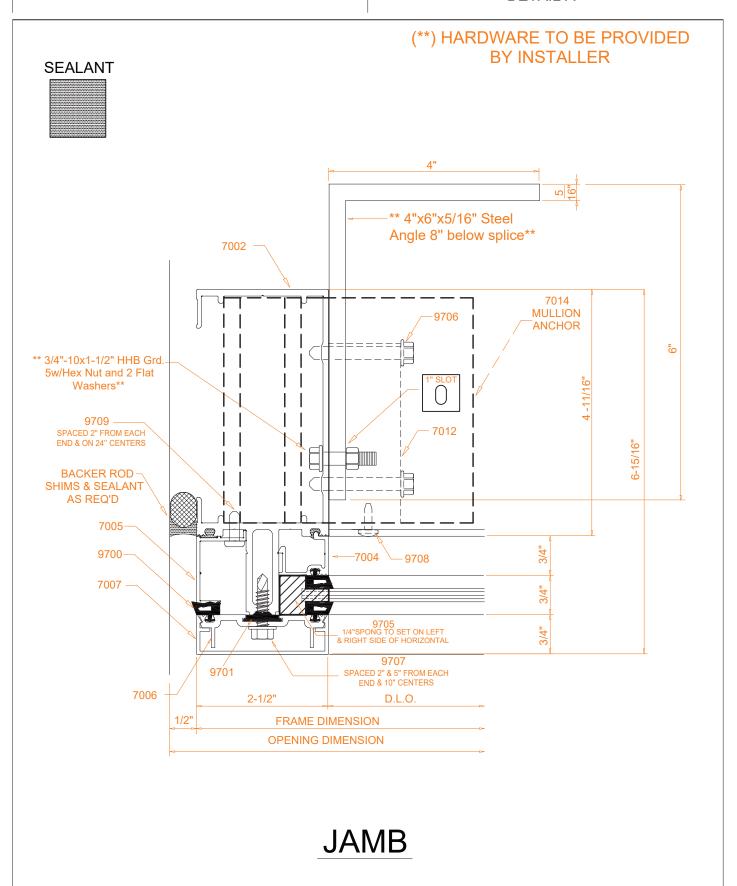
## **CURTAIN WALL DETAIL**

## MOCK UP MODEL AS TESTED





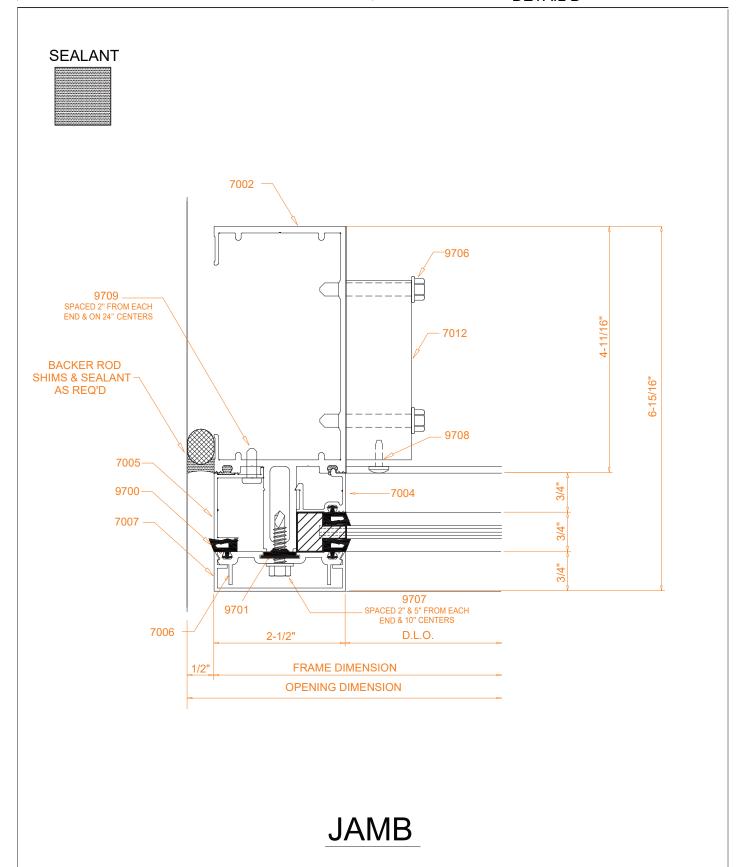
### **DETAIL A**





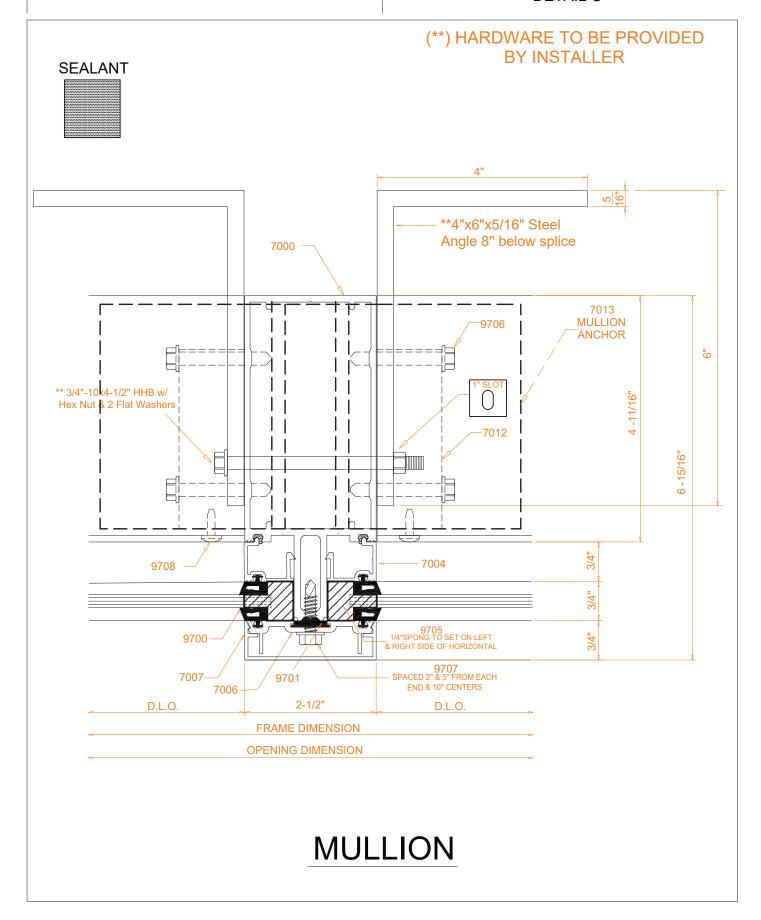


### **DETAIL B**





#### **DETAIL C**

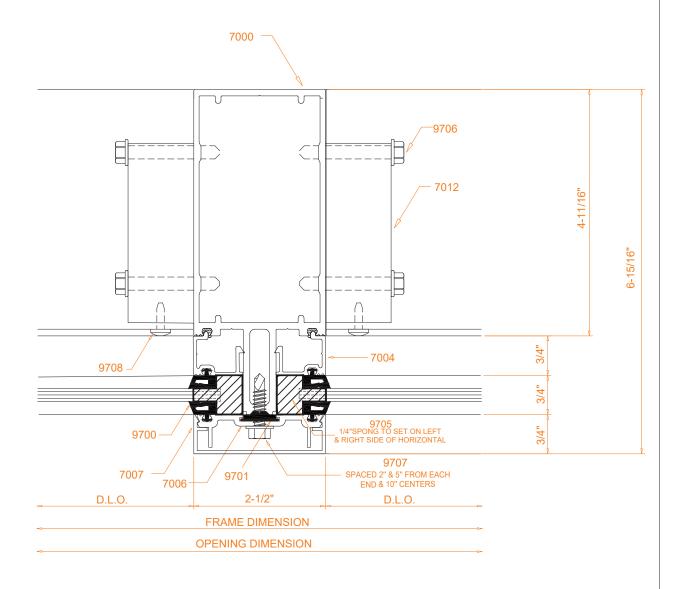




### **DETAIL D**



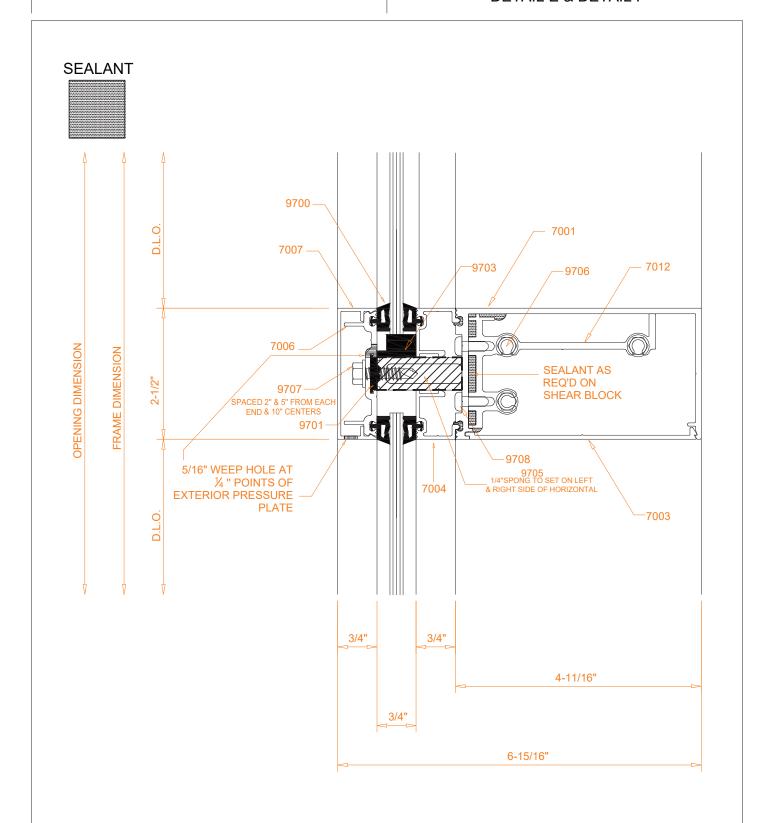




# **MULLION**



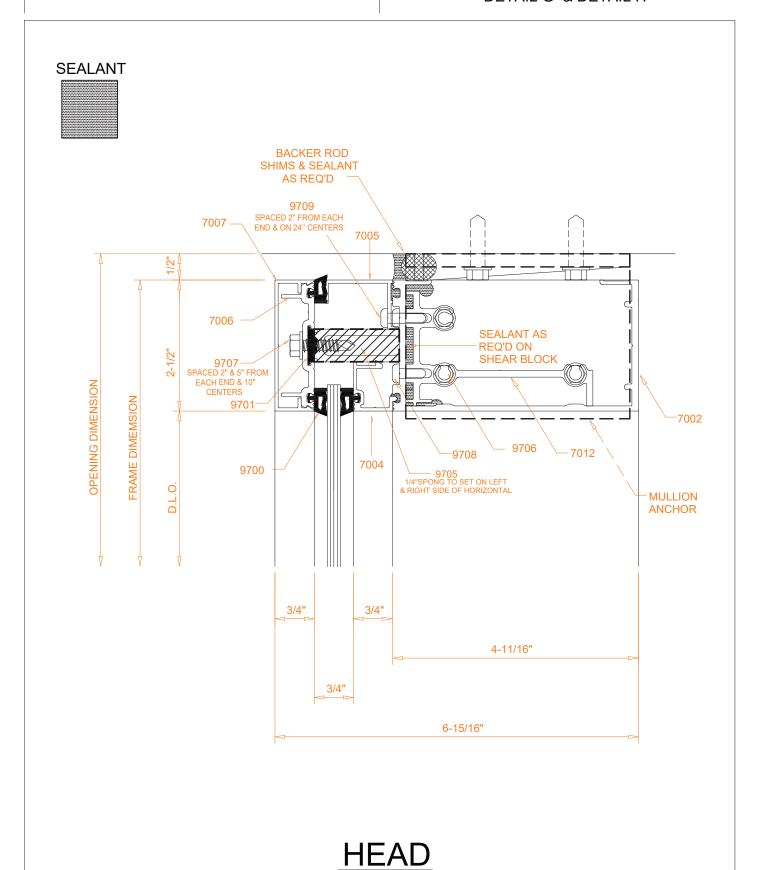
#### **DETAIL E & DETAIL F**



## INTERMEDIATE HORIZONTAL

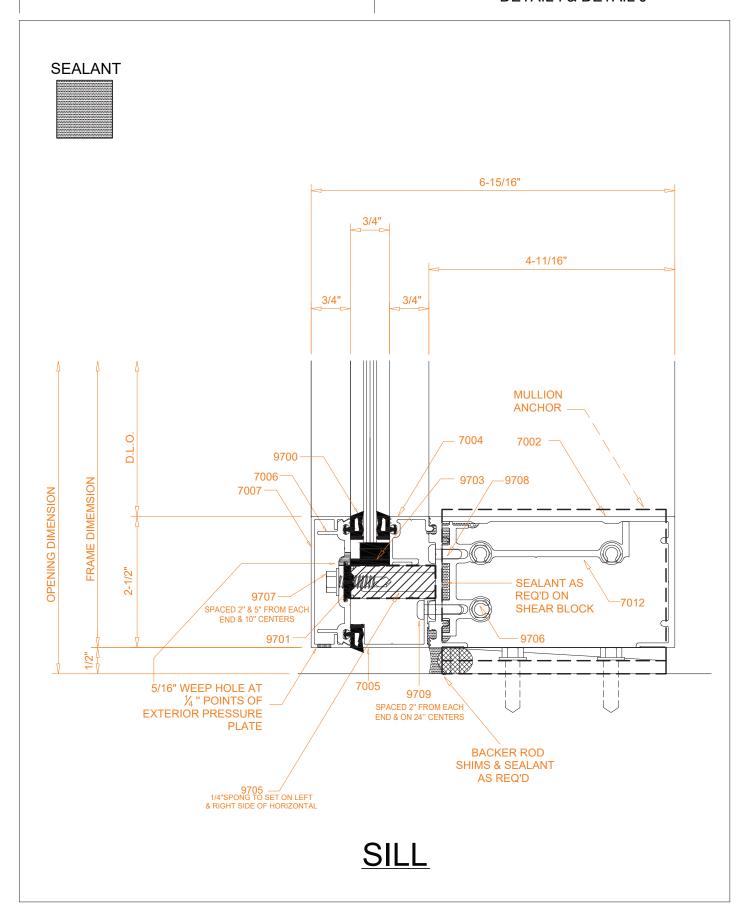


#### DETAIL G & DETAIL H



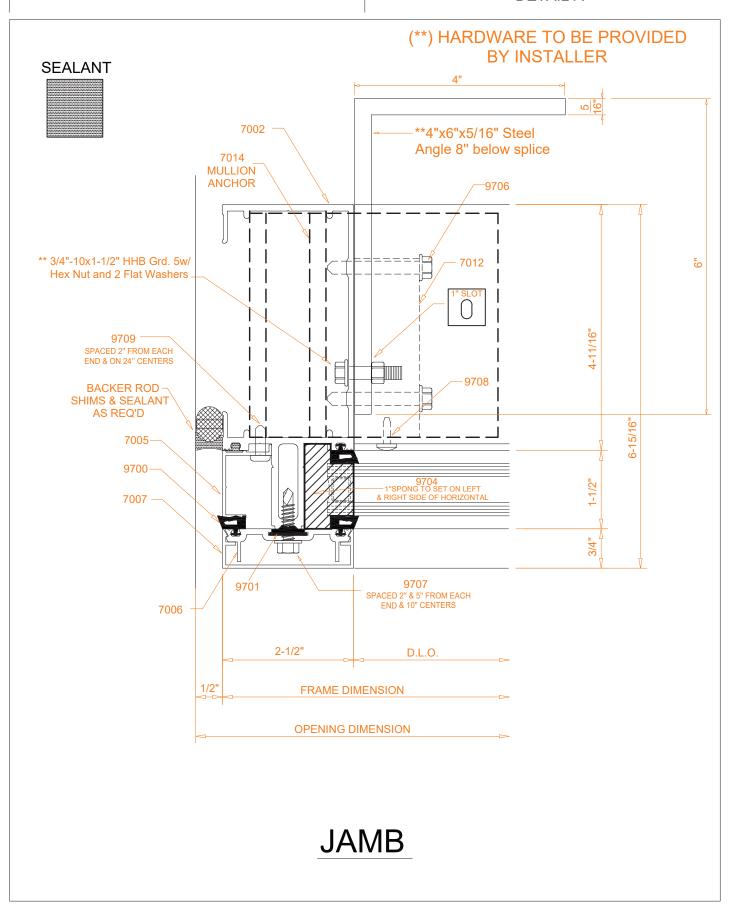


#### **DETAIL I & DETAIL J**



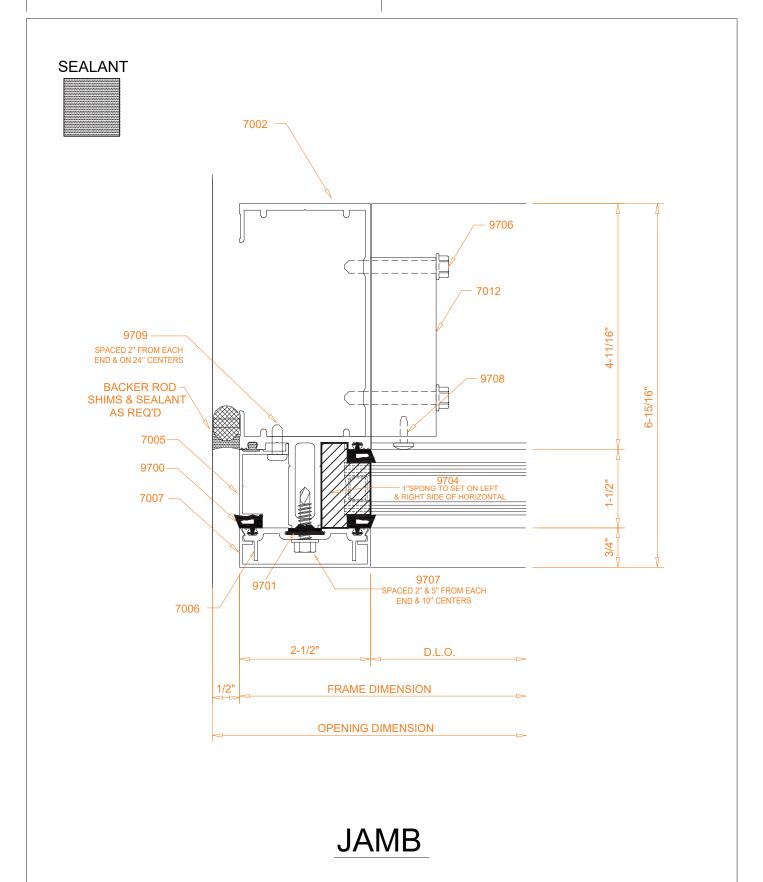


### **DETAIL A**



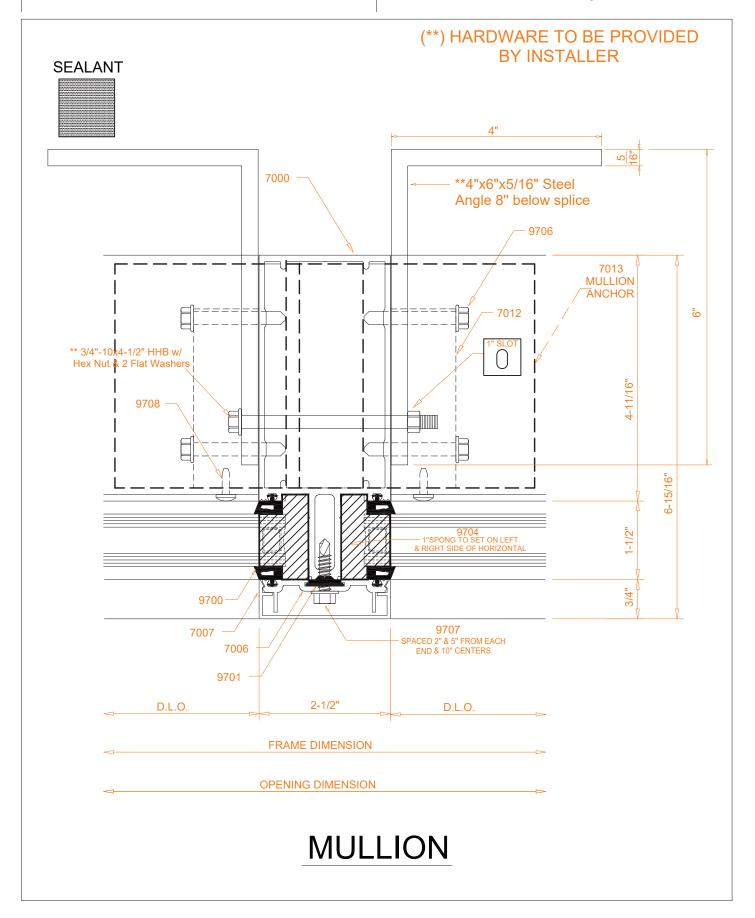


### **DETAIL B**



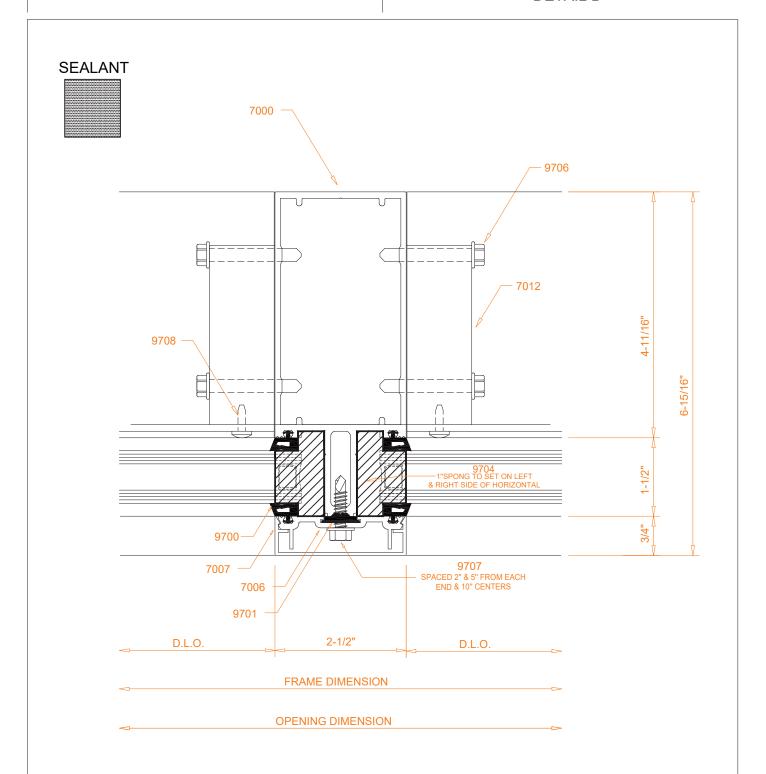


### **DETAIL C**





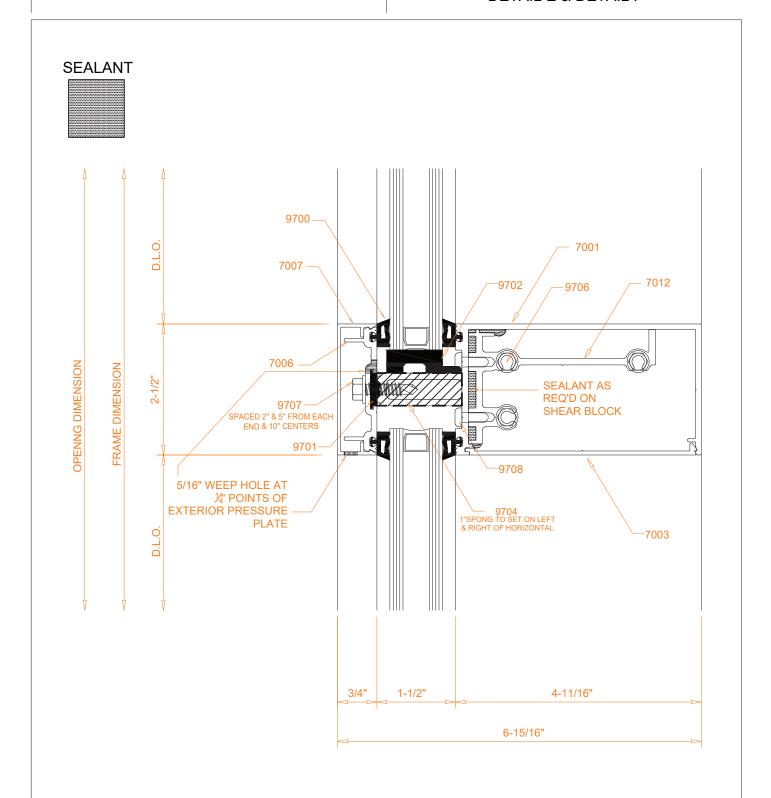
### DETAIL D



# **MULLION**



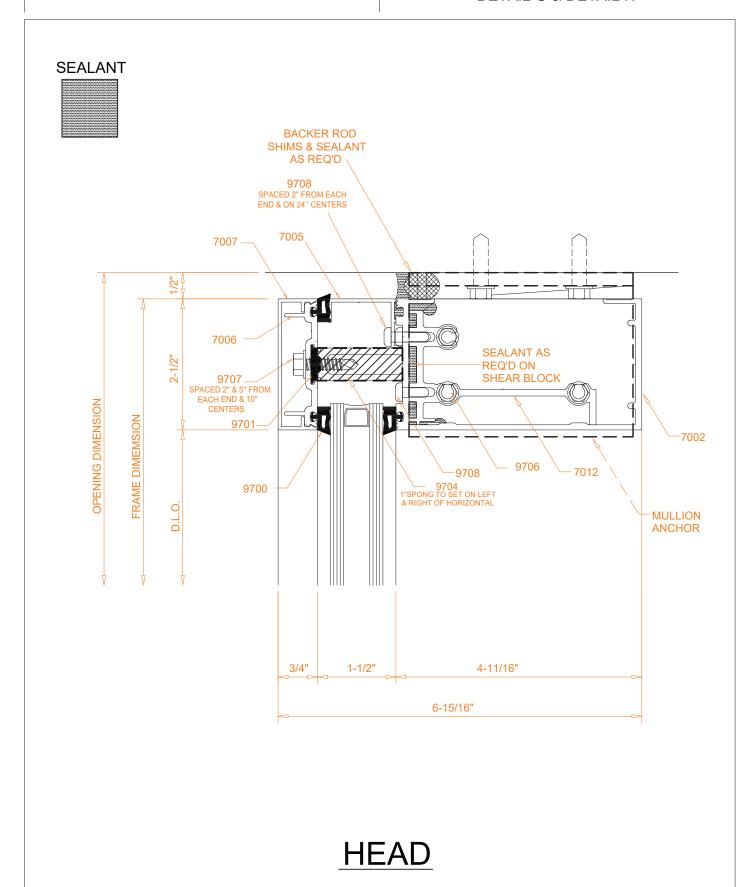
#### **DETAIL E & DETAIL F**



# INTERMEDIATE HORIZONTAL

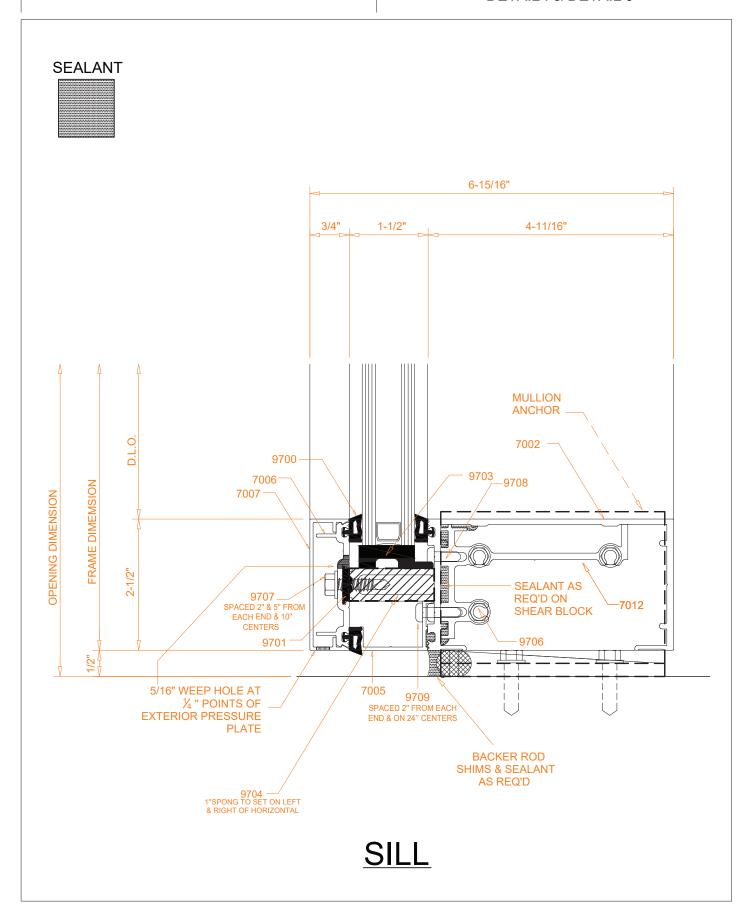


#### **DETAIL G & DETAIL H**





#### **DETAIL I & DETAIL J**





# 7000 SERIES CURTAIN WALL 2-1/2" x 7" SYSTEM

#### **DETAILS**

<u>N</u>

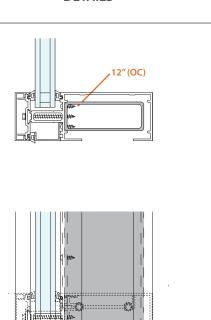
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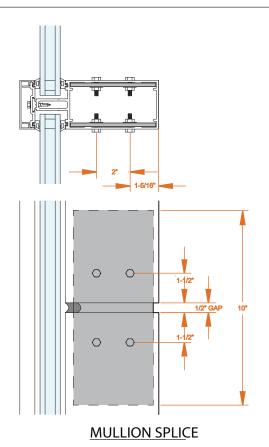
12"(OC)

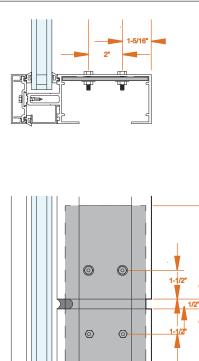
STEEL REINFORCEMENT MULLION

<u>K</u>



STEEL REINFORCEMENT JAMB





**JAMB SPLICE** 



### 7000 SERIES CURTAIN WALL

### STOCK LENGTH PRICES

ITEM	DESCRIPTION	LENGTH	FINISH	LIST PRICE PER S/L
			CLEAR	
	VERTICAL MULLION	28′-1″	BRONZE	
7000			MILL	
			CLEAR	
	HORIZONTAL MULLION	28'-1"	BRONZE	
7001			MILL	
			CLEAR	
	JAMB/ HEAD/ SILL	28′-1″	BRONZE	
7002			MILL	
			CLEAR	
	HORIZONTAL POCKET FILLER TRIM	28′-1″	BRONZE	
7003			MILL	
_			CLEAR	
1	REDUCER 1/4"	28′-1″	BRONZE	
7004			MILL	
7005	PERIMETER ADAPTER	28'-1"	MILL	
7006	PRESSURE BAR	28'-1"	MILL	
			CLEAR	
ļ	FACE CAP	28′-1″	BRONZE	
7007			MILL	



### 7000 SERIES CURTAIN WALL

### STOCK LENGTH PRICES

ITEM	DESCRIPTION	LENGTH	FINISH	LIST PRICE PER S/L
			CLEAR	
	CORNER MULLION	28′-1″	BRONZE	
7008			MILL	
7009	CORNER PRESSURE PLATE	28′-1″	MILL	
7010	90 CORNER ADAPTER	28′-1″	MILL	
			CLEAR	
	CORNER FACE PLATE	28′-1″	BRONZE	
7011			MILL	
7012	SHEAR BLOCK	1 1/2″	MILL	
11	7013/M120 MULL ANCHOR FULL "T"	10′		
	7013/M.5 MULL ANCHOR "T"	4.1875"	MILL	
11	7014/120 MULL ANCHOR FULL "F"	10′		
	7014/M.5 MULL ANCHOR "F"	4.1875"	MILL	



# 7000 SERIES CURTAIN WALL ACCESSORIES

ITEM	DESCRIPTION	QUANTITY	PART NO	LIST PRICES		
112.00	DESCRIPTION	QOZINTITI	1700	PER FOOT I	PER ROLL	PER PIECE
Á	DENSE PRESET GASKET		9700XXRX 9700XXFX		(250′)	
	PRESSURE BAR GASKET		9701XXRX 9701XXFX		(500')	
	1" SETTING BLOCK		9702XXXX			
	1/4" SETTING BLOCK		9703XXXX			
	1″SPONGE		9704XXXX			
	1/4" SPONGE		9705XXXX			



# 7000 SERIES CURTAIN WALL ACCESSORIES

ITEM	DESCRIPTION	QUANTITY	PART NO.	LIST PRICES		
ITEIVI	DESCRIPTION	QUANTITY	PART NO.	PER FOOT	PER BOX	PER PIECE
Alaka karangan karang	12X1-3/4" SLOTTED WASHER SHEET METAL SCREW ZINC	100 PIECES	9706XXXX		(100 PCS)	
	14-14X1 HEX WASHER SELF DRILLING SCREW ZINC	100 PIECES	9707XXXX		(100 PCS)	
	12X1/2 PHILLIPS PAN SHEET METAL SCREW ZINC	100 PIECES	9708XXXX		(100 PCS)	
	10X1 PHILLIPS PAN SHEET METAL SCREW ZINC	100 PIECES	9709XXXX		(100 PCS)	
	CURTAIN WALL JIG		9715XXXX			





	DESCRIPTION		FINISH	DARTNO		LIST PRICES					
ITEM	DESCRIPTION		FINISH	PART NO.	LOOSE	FAB TO DOOR	FAB TO FRAME				
	4" X 4-1/2" FULL MORTISE BUTT: (NON HANDED) THIS ITEM IS STANDARD WHEN "BUTTS" ARE SPECIFIED (SCREWS ARE NOT INCLUDED).		CLEAR	9000CXXX	78.50						
			BRONZE	9000BXXX	78.50						
0 0 0 0	BACKUP PLATE TAPPED FO			9001MDXX	10.00						
0 0 0 0	MORTISE BUTTS ABOV	/E.		9001MFXX							
		L.H.	CLEAR	9002CXLX	100.00						
	M-19 INTERMEDIATE	L.I I.	BRONZE	9002BXLX	100.00						
	PIVOTS (HANDED) INCLUDES SCREWS	DII	CLEAR	9002CXRX	100.00						
		R.H.	BRONZE	9002BXRX	100.00						
0 0 0 0	BACKUP PLATE TAPPED FOR INTERMEDIATE PIVOT ABOVE.			9003MXXX	10.00						
			L.H.	CLEAR	9004CXLX	66.66					
	OFFSET PIVOT ASSEMBLY. THIS ITEM IS STANDARD	L.I I.	BRONZE	9004BXLX	66.66						
	WHEN "OFFSET PIVOTS"  ARE SPECIFIED, (HANDED).				WHEN "OFFSET PIVOTS" ARE SPECIFIED. (HANDED).	R.H.	CLEAR	9004CXRX	66.66		
		п.п.	BRONZE	9004BXRX	66.66						
	(FULL MORTISE CONCEA CONTINUOUS GEAR HII		CLEAR	9005CX83	303.33						
	83" FOR 84" DOOR OPEN		BRONZE	9005BX83	378.00						
	(FULL MORTISE CONCEA CONTINUOUS GEAR HII		CLEAR	9005CX95	364.00						
	95" FOR 96" DOOR OPEN		BRONZE	9005BX95	467.16						
			CLEAR	9006CXXX	146.76						
	1" DOOR STOP KITS		BRONZE	9006BXXX	160.16						





ITEM	DESCRIPTION	FINISH	PART NO.	LIST PRICES		,	
I I EIVI	DE3CUIT HOW	ГИИІЗП	.,	LOOSE	FAB TO DOOR	FAB TO FRAME	
	BOTTOM CENTER PIVOT ASSEMBLY FOR USE WITHOUT THRESHOLD (DOOR AND FLOOR PORTION).		9007MXXX	76.00			
	BOTTOM CENTER PIVOT ASSEMBLY FOR USE WITH A THRESHOLD (THIS ITEM IS STANDARD ON ALL CENTER HUNG DOORS).		9008MXXX	68.33			
	LEVER TYPE FLUSHBOLT WITH 12"THROW (THIS ITEM IS STANDARD ON	CLEAR	9009CXXX	18.93			
	INACTIVE LEAF OF A PAIR OF DOORS).	BRONZE	9009BXXX	18.93			
	FLUSH BOLT GUIDES	RED	9010RXXX	6.66			
	NARROW STILE - XXX RED MED/WIDE STILE - XXX WHITE	WHITE	9010WXXX	6.66			





ITEM	DESCR	IDTION	FINISH	PART NO.	LIST PRICES		
IT LIVI	DESCR	IFTION	FINISH	PART NO.	LOOSE	FAB TO DOOR	FAB TO FRAME
	SURFACE MO HEAD CLOSER		CLEAR	9011CXXX	150.60		
	BACK CHECK (		BRONZE	9011BXXX	130.00		
	DROP PLATE I	FOR CLOSERS.	CLEAR	9012CXXX	20.00		
•	ADA DRO	P PLATES.	BRONZE	9012BXXX	30.00		
	CONCEALED OVERHEAD	90°WITH OUT HOLD OPEN		9013X090			
	CLOSER ADJUSTABLE RANGE SIZE 2 THROUGH 4	105° WITHOUT HOLD OPEN		9013X105 533.33			
		105° WITH HOLD OPEN		9013X0105			
	"D" CLIP OVERHE CLOSER MOUN						
	OFFSET SLIDE (INCLUDES SL	ARM PACKAGE IDE CHANNEL	CLEAR	9015CXXX	117.46		
<b>U</b>	ASSEMBLY & OF MOUNTING		BRONZE	9015BXXX	117.46		
				9041CXLX			
	DEADLOCK I		CLEAR	9041CXRX	0.45		
• • •	WITH FELT. SCRE		BRONZE	9041BXLX	8.45		
				9041BXRX			
G REAL	LOCK INE	DICATOR	CLEAR	9040CXXX	36.31		
9			BRONZE	9040BXXX	30.31		





ITEM	DESCRIPTION	FINISH	PART NO.	LIST PRICES
HEIVI	DESCRIPTION	гімізп	PART NO.	LOOSE
	STANDARD KEY CYLINDER -	CLEAR	9018CSTD	
	1-1/8" LENGTH/ 5 PIN WITH KEYWAY.	BRONZE	9018BSTD	26.66
	KEYED ALIKE (2 OR MORE) -	CLEAR	9018CLIK	36.66
	PRICED AS PAIRS	BRONZE	9018BLIK	
	THUMB TURN CYLINDER -	CLEAR	9019CXXX	16.66
	PRICED EACH	BRONZE	9019BXXX	10.00
	DUMMY CYLINDER -	CLEAR	9020CXXX	30.00
	PRICED EACH	BRONZE	9020BXXX	30.00
	RIM CYLINDER - FOR USE WITH RIM PANICS - 5 PIN WITH KEYWAY (KEYED ALIKE NOT AVAILABLE).	CLEAR	9021CXXX	20.00
		BRONZE	9021BXXX	20.00
			9022CXLX	
	DEADLOCK FACE PLATES WITH	CLEAR	9022CXRX	
Θ Θ Θ	SCREWS (STANDARD ON ALL		9022CXCX	6.66
	DOORS - CALL FOR PRICES ON NON STANDARD FACE PLATES).		9022BXLX	-
		BRONZE	9022BXRX	
			9022BXCX	
	LEVER HANDLE WITH CAM	CLEAR	9023CXXX	- 141.33
	PLUG.	BRONZE	9023BXXX	171.33
A		CLEAR	9024CXLX	
	LATCH PADDLE WITH CAM	CLEAR	9024CXRX	
	PLUG. (PUSH)	220	9024BXLX	148.20
		BRONZE	9024BXRX	





ITEM	DESCRIPTION	HAND	PART NO.		LIST PRICES	
TIEM	DESCRIPTION	ПАПО	PART NO.	LOOSE		FAB TO FRAME
	HOOK BOLT LOCK WITH A 1-1/8" BACKSET - LESS CYLINDERS (THIS ITEM IS STANDARD ON SLIDING DOORS).		9025MXXX	44.80	199.06	
	DEADLATCH WITH A 1-1/8"	LEFT	9026MXLX	44.80	100.06	
	BACKSET WITH STRIKE PLATE - LESS CYLINDERS.	44.80 199.4 RIGHT 9026MXRX	133.00			
	LONG THROW DEADLOCK WITH A 1-1/8" BACKSET - LESS CYLINDER (THIS ITEM IS STANDARD ON STOCK DOORS).		9027MXXX	44.80	199.06	XXX





ITEM	DESCRIPTION	FINISH	PART NO.	LIST PRICES
IILIVI	DESCRIPTION	FINISH	PARTINO.	LOOSE
7	PULL HANDLE. THIS ITEM	CLEAR	9028CXXX	56.66
	IS STANDARD ON ALL DOORS.	BRONZE	9028BXXX	66.66
1	DTD MOUNTED DUILE	CLEAR	9029CXXX	116.66
	BTB MOUNTED PULLS.	BRONZE	9029BXXX	133.33
	PUSH BAR AND PULL HANDLE. (THIS ITEM IS STANDARD ON	CLEAR	9030CXXX	140.00
5	ALL DOORS).	BRONZE	9030BXXX	160.00
		CLEAR 3'-0"	9031CX36	29.90
	ADJUSTABLE SWEEP STRIP	BRONZE 3'-0"	9031BX36	32.50
	(WITH RUBBER STRIP).	CLEAR 24'-6"	9031C294	43.33
		BRONZE 24'-6"	9031B294	63.33

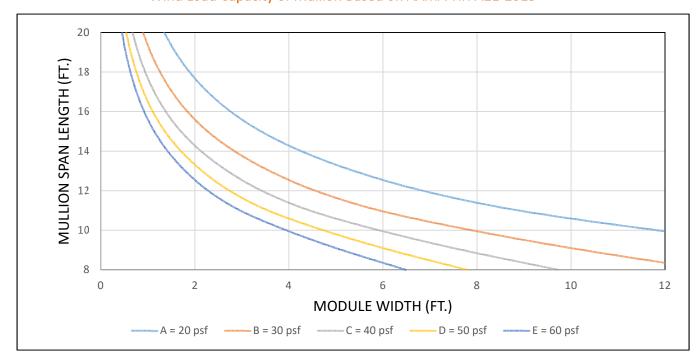


ITEM	DESCRIPTION	FINISH	PART NO.	LIST PRIC		
I I LIVI	DESCRIF HOW	11111311	rantino.	LOOSE	FAB TO DOOR	FAB TO FRAME
	CONCEALED ROD PANIC DEVICE ASSEMBLY (LESS	CLEAR	EAR 9032CXXX	CLEAR 9032CXXX		
	CYLINDER, CYLINDER PAD & WIRE PULL).	BRONZE 9032BXXX	583.33			
	RIM PANIC DEVICE ASSEMBLY	CLEAR	9033CXXX	533.33		
	(LESS RIM CYLINDER & WIRE PULL).	BRONZE	9033BXXX	333.33		
9	10" OFFSET PULL	CLEAR	9034CXXX	69.70		
	5-16/18 THREAD	BRONZE	9034BXXX	77.62		
	ALUMINUM THRESHOLD/ JAMB FRAME CLIP (LESS SCREWS).	MILL	9035MXXX	10.00		

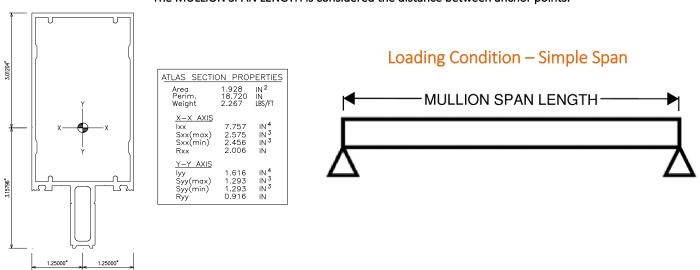


### CURTAIN WALL 7000 SERIES -INTERMEDIATE TUBULAR MULLION

### Wind Load Capacity of Mullion Based on AAMA TIR-A11-2015<sup>1,2,3</sup>



The MODULE WIDTH is the average module dimension of the two adjacent curtain wall bays.

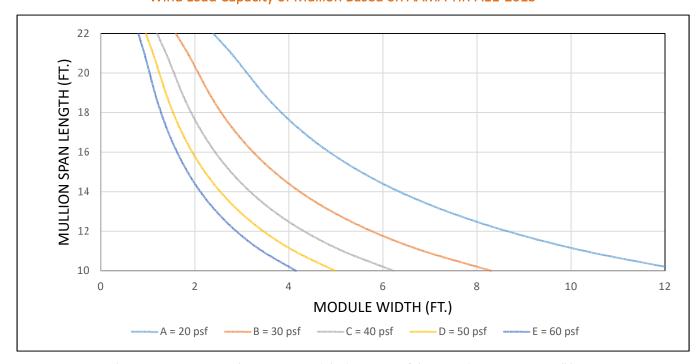


- 1. Information and calculations are based deflection criteria noted in AAMA TIR-A11-2015. Depending on the size of the glass utilized on a specific project, deflection may be governed by the maximum allowable deflection of %" along the edge of a single lite of glass. For jamb conditions, the allowable deflection may be governed by the joint size
- 2. This information does not consider the unbraced length of the mullion section or the allowable stress as governed by lateral torsional buckling.
- 3. These tables were developed assuming 6063-T6 aluminum alloy.
- 4. The information provide herein is for general information only. This information does not preclude the requirement to consult a registered design professional to verify the acceptability of the system for a specific project or application.

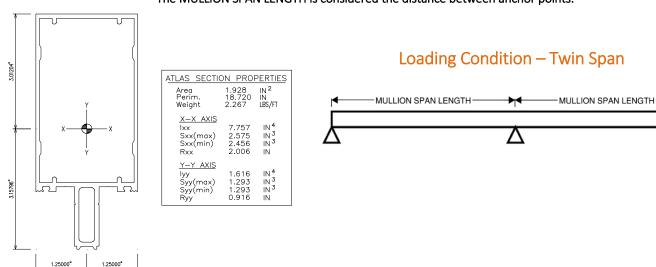


### CURTAIN WALL 7000 SERIES -INTERMEDIATE TUBULAR MULLION

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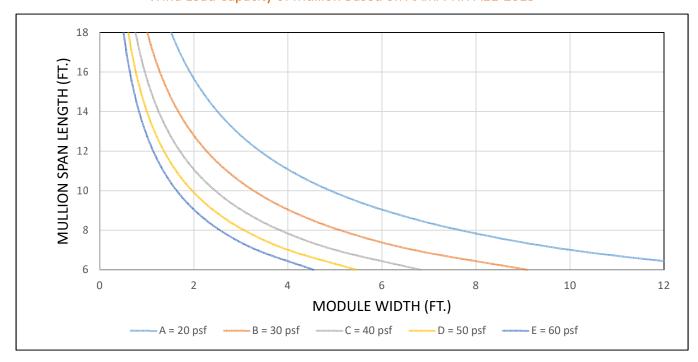


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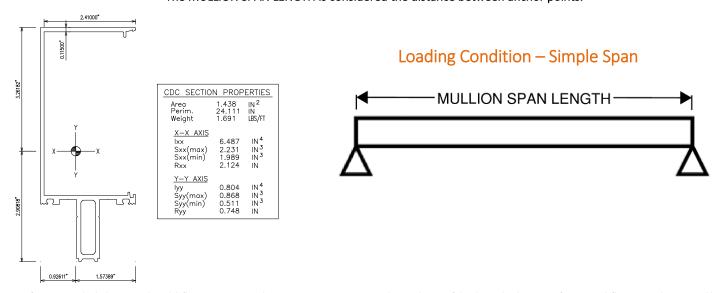


### CURTAIN WALL 7000 SERIES -INTERMEDIATE OPEN MULLION WITH FILLER

### Wind Load Capacity of Mullion Based on AAMA TIR-A11-2015<sup>1,2,3</sup>



The MODULE WIDTH is the average module dimension of the two adjacent curtain wall bays.

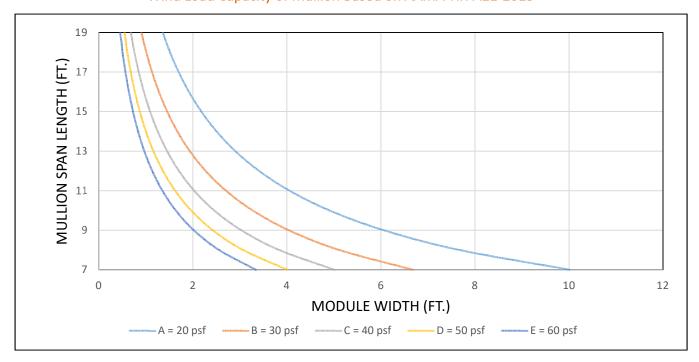


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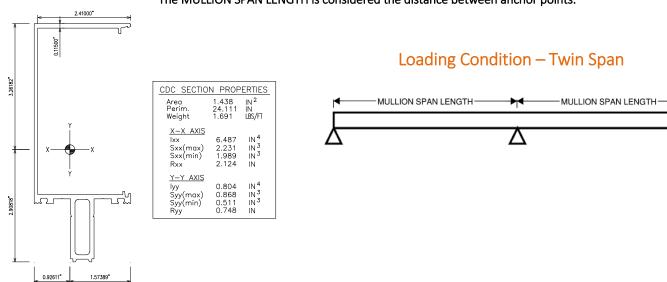


### CURTAIN WALL 7000 SERIES -INTERMEDIATE OPEN MULLION WITH FILLER

### Wind Load Capacity of Mullion Based on AAMA TIR-A11-2015<sup>1,2,3</sup>



The MODULE WIDTH is the average module dimension of the two adjacent curtain wall bays.

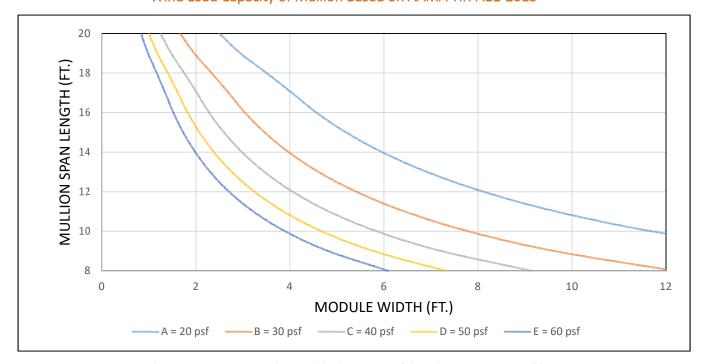


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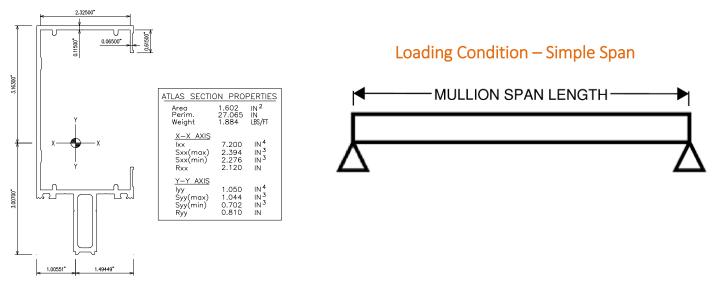


### **CURTAIN WALL 7000 SERIES – OPEN JAMB MULLION**

### Wind Load Capacity of Mullion Based on AAMA TIR-A11-2015<sup>1,2,3</sup>



The MODULE WIDTH is the module dimension of the adjacent curtain wall bay.

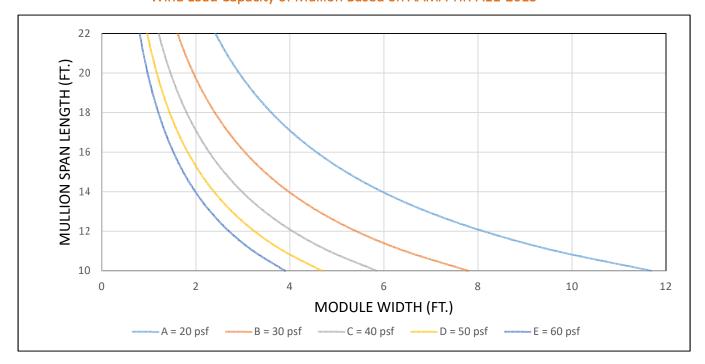


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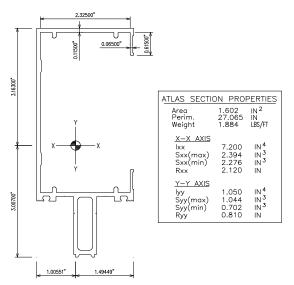
### **CURTAIN WALL 7000 SERIES - OPEN JAMB MULLION**

### Wind Load Capacity of Mullion Based on AAMA TIR-A11-2015<sup>1,2,3</sup>

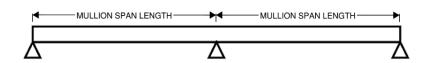


The MODULE WIDTH is the module dimension of the adjacent curtain wall bay.

The MULLION SPAN LENGTH is considered the distance between anchor points.



## Loading Condition – Twin Span



- 1. Information and calculations are based deflection criteria noted in AAMA TIR-A11-2015. Depending on the size of the glass utilized on a specific project, deflection may be governed by the maximum allowable deflection of %" along the edge of a single lite of glass. For jamb conditions, the allowable deflection may be governed by the joint size
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